

Your Benefit

Our Team understands:

- Your time is money
- Lead times matter
- Good parts are the goal
- Staying informed every step during the process is critical
- A lean process is key
- Your goals matter

Our core business is optimizing part and tool design. We use the full suite of Autodesk/Moldflow software in addition to other proven proprietary methods gathered from over 20+ years experience in the injection molding industry.

We make communication a priority. We take a collaborative approach with every project to ensure all parties from the molder to the end customer stay informed every step of the way.



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Do You want:

- \Rightarrow To make a good part?
- \Rightarrow To meet your timelines?
- \Rightarrow No Rework?
- ⇒ Solutions for part and/or process?
- ⇒ To know how Autodesk/ Moldflow software can benefit you?
- \Rightarrow To Save money?

Welcome!

Your Success Matters to Us

"

I want to express my appreciation for the comprehensive and well presented project review.

...the final results have far exceeded our expectations.

Without Bozilla's help our process development for this product would have taken a lot longer, and would have cost a lot more in labor and machining costs.



Who We Are

- **Plastics Engineers**
- **Military Veterans**
- **Experts in Injection Molding** with 20+ Years of experience
- Intimate with Polymers, flow, gate placement, cooling, simulation, part, tool, feed system design
- Experienced with machine/ floor processes
- Expert Certified Autodesk/ Moldflow
- **Committed to Your Success**

Services FEA Analytical Services

- INJECTION MOLDING FILL ANALYSIS WITH-FLOW ANALYSIS **BLOWING AGENT** (MICROCELLULAR IN-
- RUNNER BALANCING
- COOLING CIRCUIT ANALY-SIS
- SHRINKAGE & WARPAGE PREDICTION
- CORE DEFLECTION
- **INSERT MOLDING**
- **RIM ANALYSIS**
- MICROCHIP ENCAPSULA-TION
- DYNAMIC FEED

- JECTION MOLDING) TRADITIONAL COOLING (BEM AND FEM)
- CONFORMAL COOL-• ING(FEM)
- 2-SHOT OVERMOLD-ING
- 2-SHOT OVERMOLD-• ING WITH COOLING (FEM)
- DYNAMIC VALVE PIN TIMING/ADJUSTMENT I.E. SYNFLOW™, **FLEXFLOW™**

*NOTE: BEM (Boundary

Element Method), FEM

(Finite Element Method)

- PROPER MATERIAL SELECTION
- FEED SYSTEM **OPTIMIZATION**
- COOLING SYSTEM **OPTIMIZATION**
- CYCLE TIME PREDICTION
- CYCLE TIME REDUCTION
- **OPTIMIZATION OF** PROCESS PARAMETERS

For:

- PART DESIGN OPTIMIZATION FOR INJECTION MOLDING
- INJECTION MOLD OPTIMIZATION
- DEFINING 'PART QUALITY'
- OPTIMIZE 'PART **QUALITY' VIA** PROPRIETARY PRO-CESS

Consulting Services

Quality Failure Diagnosis

- Lean your process
- Get solutions for molding issues •
- Save money
- Make a good part
- Meet your timeline

We use a unique system of analysis, experience with polymers, and other proprietary factors and methods to determine the cause of molding problems.

Autodesk/Moldflow Training

Maximize your Knowledge Web-based or On-sight

- We train everything from Adviser & • Fundamentals to Advanced Flow, Cool, Warp and Custom Training
- Learn this valued skill
- Expand your knowledge
- Be the expert in your workplace

Inventors

Have an idea for a product and want to take it to production?

We will take You there

- You have access to our Plastics knowledge/experience
- We connect You with a Team of Professionals
- We ensure your part is made correctly